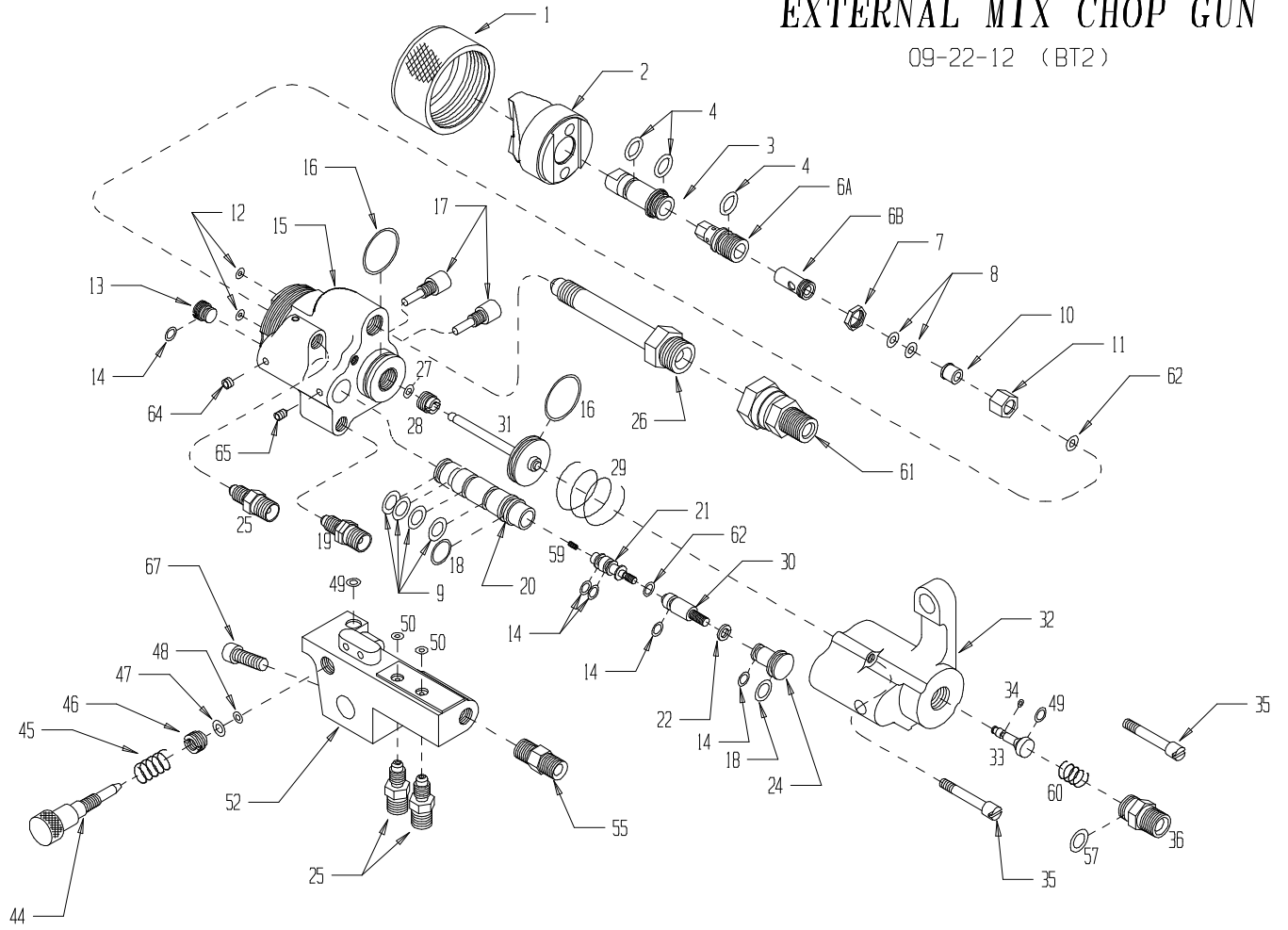


# ATC-4000-A EXTERNAL MIX CHOP GUN

09-22-12 (BT2)



**ATC-4000-A  
CHOPPER GUN  
09-22-12  
PARTS KEY, PAGE 1**

ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
1	MG-1018-CL-PL	RETAINING RING	1	50*	O-B-006	O-RING	2
2	UCT-40402	CATALYST TIP	1	52	ATC-4003-A	HANDLE ASSY.	1
3	UCT-XXX	SPRAY TIP (XXX = SIZE)	1	55	PF-HN-02-02S	AIR FITTING	1
4*	O-E-012	O-RING	3	57*	O-S-012	O-RING	1
6A	ATC-40323-A	DIFFUSER SEAT	1	59	ATC-40611	RESTRICTOR (.040)	1
6B	ATC-40323-B	PACKING RETAINER	1	60	ATC-40610	SPRING	1
7	ATC-40319	LOCKNUT	1	61	PF-SW-04M-06F	SWIVEL	1
8*	ATC-40304	PACKING (SET OF 2)	1	62*	O-T-008	O-RING	2
9*	O-S-012A	O-RING	4	64	F-SS-1032-02-SS	SET SCREW	1
10	ATC-40318	PACKING PRESS	1	65	ATC-40616	SET SCREW	1
11	ATC-40317	PACKING HOUSING	1	67	F-CS-04C-12	CAP SCREW	1
12*	O-S-006	O-RING	2				
13	ATC-40201	CAT. CYLINDER PLUG	1				
14*	O-S-008	O-RING	5				
15	ATC-4001	HEAD (SEE NOTE B)	1				
16*	O-S-020	O-RING	2				
17	ATC-40701	SCREW	2				
18*	O-S-013	O-RING	2				
19	ATC-40214	CATALYST FITTING	1				
20	ATC-40206	CATALYST CYLINDER	1				
21	ATC-40704	VALVE FRONT	1				
22	ATC-40208	LOCK WASHER	1				
24	ATC-40209	CATALYST PISTON	1				
25	ATC-40213	AIR FITTING	3				
26	ATC-40311	MATERIAL TUBE	1				
27*	O-E-008	O-RING	1				
28	ATC-40305	PACKING RETAINER	1				
29	ATC-40325	SPRING	1				
30	ATC-40705	VALVE BACK	1				
31	ATC-40321	NEEDLE ASSY.	1				
32	ATC-4002	GUN BACK	1				
33	ATC-40602	CHOPPER AIR VALVE	1				
34*	O-B-003	O-RING	1				
35	ATC-40501	SCREW	2				
36	ATC-40607	AIR FITTING	1				
44	ATC-40505	AIR ADJUSTING SCREW	1				
45	ATC-40506	SPRING	1				
46	ATC-40509	INSERT	1				
47*	ATC-40304-1	O-RING	1				
48*	O-B-007	O-RING	1				
49*	O-B-008	O-RING	2				

**SEAL KIT SOLD SEPARATELY:**

\* AT-EXT-SK SEAL KIT

**HOSES AVAILABLE SEPARATELY:**

FOR 6:1 RATIO PUMP:  
FLUID HOSE - HFL-0666-XX

FOR 11:1 RATIO PUMP:  
FLUID HOSE - HAW-0664-XX WITH HAW-0444-5

ALL RATIO PUMPS:  
REFINEMENT AIR HOSE - HA-0324-XX  
CATALYST HOSE - HC-0224-XX  
CHOPPER AIR HOSE - HA-0644-XX  
CATALYST ATOMIZING AIR HOSE - HA-0224-XX

XX = HOSE LENGTH DESIRED (25 FT. IS STD.)

**ATC-4000-A  
CHOPPER GUN  
09-22-12  
PARTS KEY, PAGE 2**

**OPTIONAL EQUIPMENT:**

ATC-40611-1 .020" CATALYST RESTRICTOR

ATC-40314 CARTRIDGE ASSEMBLY WHICH INCLUDES  
ITEMS 4 - 11 AND ATC-40323-BT

ATC-40402-BIG DOUBLE SIDED CLEANABLE  
CAT TIP. (SEE NOTE A)

ATC-40402-CL SINGLE SIDED CLEANABLE  
CAT TIP. (SEE NOTE A)

ATC-40323-A-TL 5/16 NUT DRIVER

ATC-40323-BT TOOL FOR ATC-40323-B

ATC-40204-1 CAT. VALVE O-RING TOOL

MG-1018 ALUMINUM RETAINING RING

ATC-XXX SPRAY TIP (XXX = SIZE)

ATC-40402 CATALYST TIP FOR ATC-XXX TIP

**NOTE A:**

MG-1018-CL-PL RETAINING RING IS NEEDED WHEN  
USING EITHER ATC-40402-BIG, ATC-40402-CL  
OR UCT-40402 CAT TIPS. (A MG-1018-CL ALUMINUM  
RETAINING RING MAY BE PURCHASED INSTEAD OF THE  
MG-1018-CL-PL DELRIN PLASTIC RING)

**NOTE B:**

ATC-4001 HEAD ASSEMBLY INCLUDES ITEM  
20. ATC-40206, ITEM 9. D-S-012A, ITEM  
64. F-SS-1032-02-SS, AND ITEM  
65. ATC-40616