



ABRASIVE KIT

MAGNUM VENUS PRODUCTS

ASSY - PRO SERIES GELCOAT PUMP

85710-1

REV. A = D85710-1 WAS 12152-1
 REV. B = REPLACED 85774-1 WITH VPRO-2000 7/16/03 JEM
 REV. C = REMOVED ITEM 20B, WHICH IS NO LONGER AVAILABLE 03/24/2016 BT2

**ASSY - PRO SERIES GELCOAT PUMP 85710-1
PARTS LIST**

ITEM	PART NO.	QTY	DESCRIPTION
1	00130	1	NYLOCK HEX NUT
2	00260	1	SOCKET HEAD CAP SCREW
3	00600	2	LOCK NUT
4	02220	1	O - RING
5	02613	1	7/16 THIN NYLOCK NUT
6	02650-12	1	HEX CAP SCREW
7	02666-12	1	HEX CAP SCREW
8	02681-32	2	HEX CAP SCREW
9	02966	2	AIRCRAFT BOLT
10	05502	1	PIPE THREAD SEAL
11	15515	2	PLUG
14	15888-1	1	AIR MOTOR PISTON
15	15890	1	O - RING
16	15891	1	O - RING
17	15950-1	1	PACKING SPRING
18	15951-1	1	SPRING RETAINER
19	15983-1	1	CYLINDER HEAD
20A	15991-1	1	CYLINDER - PRO SERIES
21	3102-10-1	2	PISTON CUP
22A	3102-11-1	1	PISTON CUP SPACER
23A	3102-12-1	1	PISTON CUP BACKUP
24	3102-13-1	1	PISTON BODY
25	3102-15-1	1	BALL STOP
26	3102-16-1	1	FOOT VALVE SPRING
27	3102-17-1	1	FOOT VAVLE BODY
28	3102-18-1	1	FOOT VAVLE COLLAR
29	3102-3-1	1	FEMALE COMPRESSION RING
30	3102-4-01	1	PISTON ROD PACKING SPA
31	3102-5-1	1	MALE COMPRESSION RING
32	3102-8-1	1	PISTION BALL SPRING
33	3102-9-1	1	PISTON CUP COMPRESSION RING
34	52106-3	1	ASSY - QUICK PIN CABLE
35	58739-1	2	SLAVE ARM BUSHING
36	58739-3	2	SLAVE ARM WASHER
38	7101-7-6	2	HEX CAP SCREW GRADE 5
39	7301-3-129	2	O - RING
40	7701-1-4	1	SWIVEL ELBOW
41	7701-4-5	1	PLASTIC PIPE PLUG
42	85712-1	1	FLOW CONTROL BODY
43	85713-1	1	FLOW CONTROL ORIFICE
44	85716-1	1	PISTON ROD
45	85717-1	1	UPPER SLAVE ARM
46	85718-1	1	LOWER SLAVE ARM
47	85719-1	1	CONNECTING ARM
48	85728-3	1	ASSY - CENTER SECTION
49	VPRO-2000	1	SHIFT BLOCK ASSY
50	85806-1	1	TRIP SLEEVE
51	9201-2-24	1	3/4" CHROME BALL
52	9201-3-16	1	1/2" CHROME BALL
53	95033-EN	1	CAUTION LABEL - PUMP PRIME (NOT SHOWN)
54	95084-EN	1	CAUTION LABEL - AIR SHUT-OFF (NOT SHOWN)
55	95099-1	1	SLAVE ARM % DECAL

OPTIONAL PARTS AND ASSEMBLIES

ITEM	PART NO.	QTY	DESCRIPTION
22B	15878-3	1	HARDENED PISTON CUP SPACER
23B	15776-3	1	HARDENED PISTON CUP BACKUP
56	15911	1	BALL STOP PIN
57	15923-3	2	SLAVE ARM BUSHING