



# MAGNUM VENUS PRODUCTS

50" - 4 Roll Impregnator Assembly

75241-50

REV. A = REDRAWN ON NEW SALES FORM WAS 12426-1, ADDED FULL BILL OF MATERIALS

50" - 4 Roll Impregnator Assembly 75241-50

ITEM	PART NO.	QTY	DESCRIPTION
1	73311-50	1	50" UNIVERSAL IMPREG FRAME
2	73451-1	1	IMPREGNATOR CHAIN COVER
3	74428-1	1	CONTROL CABINET ASSEMBLY
4	72642-50	1	GUARD - FEED ROLL
5	72643-50	1	GUARD - FEED ROLL
6	74264-1	1	HORIZONTAL GUARD GUN SIDE
7	74264-3	1	HORIZONTAL GUARD OPP GUN
8	74265-1	1	VERTICAL GUARD FRONT SIDE
9	74265-3	1	VERTICAL GUARD GUN SIDE
10	71222-1	1	ROLL PLATE - CHAIN SIDE
11	71212-1	1	ROLL PLATE - GEARBOX SIDE
12	73061-1	2	GEARBOX MOUNT
13	72890-1	2	RESIN POUR TUBE
14	73340-50	2	PANIC BAR ASSEMBLY
15	73121-50	2	4" FEED ROLL
16	73103-50	2	RESIN DRIVE ROLL
17	73421-1	2	8" RESIN DAM ASSEMBLY
18	72630-1	2	POUR TUBE EXTENSION PLUG
19	72811-1	1	POUR TUBE BRACKET
20	72871-1	1	RESIN MANIFOLD BRACKET
21	72830-1	2	RESIN DAM BOSS
22	70055-1	1	SENSOR BRACKET
23	72681-1	1	BEARING & LEVER ASSY
24	72681-2	1	BEARING & LEVER ASSY
25	72682-1	4	BEARING REWORK
26	72690-1	1	BEARING & LEVER ASSY
27	72690-2	1	BEARING & LEVER ASSY
28	72941-1	1	FEED ROLL GEAR
29	72941-2	1	FEED ROLL GEAR
30	73190-1	2	MICROMETER KNOB
31	73200-1	2	MICROMETER DIAL ASSY
32	73141-1	2	MICROMETER SHAFT
33	74391-1	2	ROD CLEVIS
34	73040-1	2	IDLER SPROCKET ASSY
35	73080-9	1	RESIN TRAP PAN
36	72970-1	2	IDLER CHAIN ADJUSTMENT
37	73471-1	1	FEED ROLL SPROCKET
38	73351-3	1	POUR TUBE MANIFOLD
39	08273	1	GEAR REDUCER
40	07445	1	AIR MOTOR
41	03176	1	DRIVE SPROCKET
42	03177	1	ROLLER SPROCKET
43	03178	1	DRIVE BELT
44	03899	1	SPROCKET
45	03904	1	SPROCKET
46	09346	10'	#40 ROLLER CHAIN
47	09709	2	#40 HALF LINK
48	09710	1	#40 MASTER LINK
49	09742	2	AIR CYLINDER
50	01035	2	O-RING
51	01037	2	O-RING
52	7701-4-10	2	PLUG
53	8705-2-1	1	1/2" MIXER ELEMENT
54	00243-1	2	MICROMETER PIVOT BOLT
55	00223-1	4	ANCHOR BOLT
56	00235-1	6	PIVOT BOLT
57	00366	2	THUMBSCREW
58	74429-1	1	CONTROL PANEL DECAL
59	58860-1	1	VENUS & STRIPES DECAL
60	58860-3	1	STRIPES DECAL
61	07521	1	LATCH WITH LOCK
62	00134	4	CUT WASHER
63	7101-7-6	2	HEX CAP SCREW
64	7202-4-12	4	LOCK WASHER
65	00552	2	JAM NUT
66	02651-10	2	HEX CAP SCREW
67	02670-6	2	SHOULDER BOLT
68	02681-24	12	HEX CAP SCREW
69	7101-2-4	4	HEX HEAD BOLT
70	7101-2-8	2	HEX HEAD BOLT
71	02685-3	4	SHOULDER BOLT
72	04373	5	EXTENSION SPRING
	95047-1	2	ENGRAVED LABEL - ARROW
	95075-1	1	DANGER LABEL
	95100-1	1	WARNING LABEL
	95011-EN	2	DANGER LABEL COMBUSTABLE
	81940-1	1	ADAPTER RING
	05804	1	GAUGE 160 PSI
	05807	1	PANEL MOUNT NUT

ITEM	PART NO.	QTY	DESCRIPTION
	06801	1	WALL MOUNT BRACKET KIT
	06802	1	THREAD PORT ADAPTER
	06904	1	125 LB SPRING
	06946	1	"Y" UNION CONNECTOR
	06997	1	1/2" OILER W/ METAL BOWL
	8405-2-1	1	1/4" MINI REGULATOR
	07341	2	3/8" SILENCER
	07414	1	1/4" REGULATOR
	07786	1	FITTING
	07984	1	TEE FITTING
	08121	4	FEMALE CROSS FITTING
	08167	1	VENUS NAMEPLATE
	08732	1	3/4" BRASS BALL VALVE
	08757	1	REDUCING UNION
	08785	1	4-WAY 3 POSITION VALVE
	08787	1	4-WAY VALVE
	08801	4	STRAIGHT CONNECTOR FITTING
	08802	1	STRAIGHT CONNECTOR FITTING
	08804	5	ELBOW FITTING
	08805	2	TEE FITTING
	08807	4	ADJUSTABLE TEE FITTING
	7701-6-7	22	BARBED FITTING
	09068	2	ANGLE MOUNTING BRACKET
	7701-6-1	1	ELBOW FITTING
	7701-2-1	4	HOSE CLAMP
	09144	2	FEMALE HEX CONNECTOR FITTING
	09169	1	3-WAY VALVE
	8407-5-1	2	PUSH BUTTON
	09194	1	3-WAY PILOT VALVE
	8407-4-1	3	3-WAY VALVE
	09331	2	QUICK EXHAUST VALVE
	09501	1	VALVE
	09683	1	PRESSURE INDICATOR
	09719-8	4	1/4 x 1" SQ KEY
	09750	2	SHUTTLE VALVE
	09852	1	4-WAY TOGGLE VALVE
	09884	5	3-WAY TOGGLE VALVE
	51071-1	1	VENT MANIFOLD
	70053-1	1	AUTO LEVEL CONTROL ASSY
	00011	6	SLOTTED MACHINE SCREW
	00017	1	NIPPLE FITTING
	00021	1	STREET ELBOW
	00045	1	CLOSE NIPPLE
	7202-1-21	6	3/8 WASHER
	00130	2	NYLOCK HEX NUT
	00214	2	WASHER
	00279	2	CONNECTOR
	00285	3	90 DEGREE MALE ELBOW
	7201-3-10	4	10 UNF HEX NUT
	00388	4	POLY FITTING - MALE ELBOW
	00401	2	MUFFLER FILTER
	00403	2	BREATHING VENT
	00404	2	BREATHING VENT
	00406	1	POLY FITTING - MALE BRANCH TEE
	00410	1	POLY FITTING - MALE CONNECTOR
	00425	13	1/8 NPT MALE ELBOW
	00430	1	1/4" UNION FITTING
	00490	4	UNION TEE FITTING
	00494	2	1/4 NPT FEMALE BUSHING
	00600	2	LOCK NUT
	7201-6-8	2	1/2" UNC HEX NUT
	7201-6-6	14	3/8" UNC HEX NUT
	01038	1	O-RING
	7701-3-3	3	BUSHING FITTING
	01470	1	QUICK DISCONNECT
	02650-8	2	HEX CAP SCREW
	7102-11-8	10	SOCKET CUP POINT SET SCREW
	7101-4-10	5	HEX HEAD BOLT
	7201-9-8	12	1/2" NYLOCK HEX NUT
	7701-1-18	3	POLY FITTING MALE ELBOW

OPTIONAL PARTS AND ASSEMBLIES

ITEM	PART NO.	QTY	DESCRIPTION
	73	1	MANIFOLD BLOCK ASSY
	74	1	1/2" MIXER ELEMENT