



MAGNUM VENUS PRODUCTS

SE HIS Standard Volume Chopper Unit

54998-1

APPR:

D54998-1 REV. - 4-10-01

SE HIS Standard Volume Chopper Unit 54998-1

PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	85953-1	1	RESIN PUMP ASSEMBLY
2	00468-1	1	AIR HOSE ASSEMBLY
3	3101-02-01	1	DRUM SUCTION WAND
4	71090-3	1	RESIN FILTER ASSY
5	55970-3	1	RESIN ACCUMULATOR ASSEMBLY
6	51554-1	1	ASSEMBLY C72 STD CAT PUMP
7	4105-00-01	1	CF1S1 CATALYST JUG ASSY
8	58601-3	1	ASSY PRO CHOPPER GUN W/O CHOPPER
9	87011-1	1	CHOPPER MANIFOLD ASSY
10	6504-5-030	1	30' 1/8" CATALYST HOSE SPA
11	55209-1	1	5 GAL FLUSH TANK ASSY
12	6703-02-02	1	ASSY 20' EARTH GROUND CABLE
13	6504-4-027	1	3/8" DIA x 27' RESIN HOSE SPA
14	59430-3	1	CAT JUG MOUNT BRACKET
15	6504-2-02.10	1	1/4" x 34" RESIN WHIP SPA
16	58605-1	1	PRO GUN CHOPPER ASSY
17	6301-1-1	1	MANIFOLD MOUNT PLATE
18	85797-1	1	PUMP MOUNT BRACKET
19	6101-1-01	1	FLUSH TANK BRACKET
20	6504-7-030	1	1/4" x 30' YELLOW POLY HOSE SPA
21	02607-24	10	HEX HEAD BOLT
22	7201-6-6	10	3/8 UNC HEX NUT
23	56637-1	1	WALL MOUNT BRACKET
24	85873-1	1	HOSE RACK
25	6703-2-030	1	30' 12GA GROUND WIRE SPA
26	7202-4-12	10	LOCK WASHER

NOTE:

1. SEE ALSO DOCUMENT #90072-1, PROCEDURE FOR INSTALLATION
2. CATALYST JUG MUST BE A MINIMUM OF SIX INCHES ABOVE PUMP, AND A MAXIMUM OF TWELVE INCHES (1-FOOT) FROM THE PUMP MOUNT TO BOTTOM CENTER OF CATALYST JUG.
3. CATALYST FEED LINE MUST NEVER DROP LOWER THAN THE INLET FITTING ON THE CATALYST PUMP
4. MOUNT UNIT TO PANEL, THEN MOUNT PANEL TO THE WALL.
5. MOUNT 85873-1 HOSE RACK WHEREVER CONVENIENT FOR HOSE STORAGE